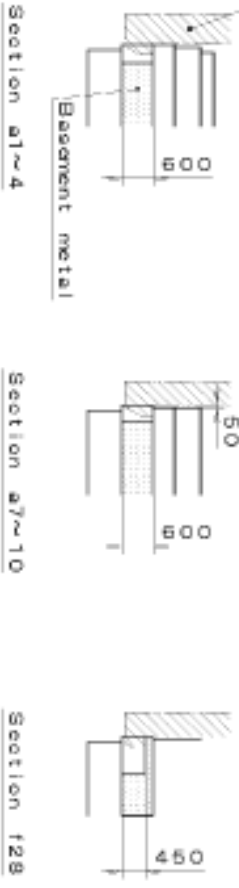
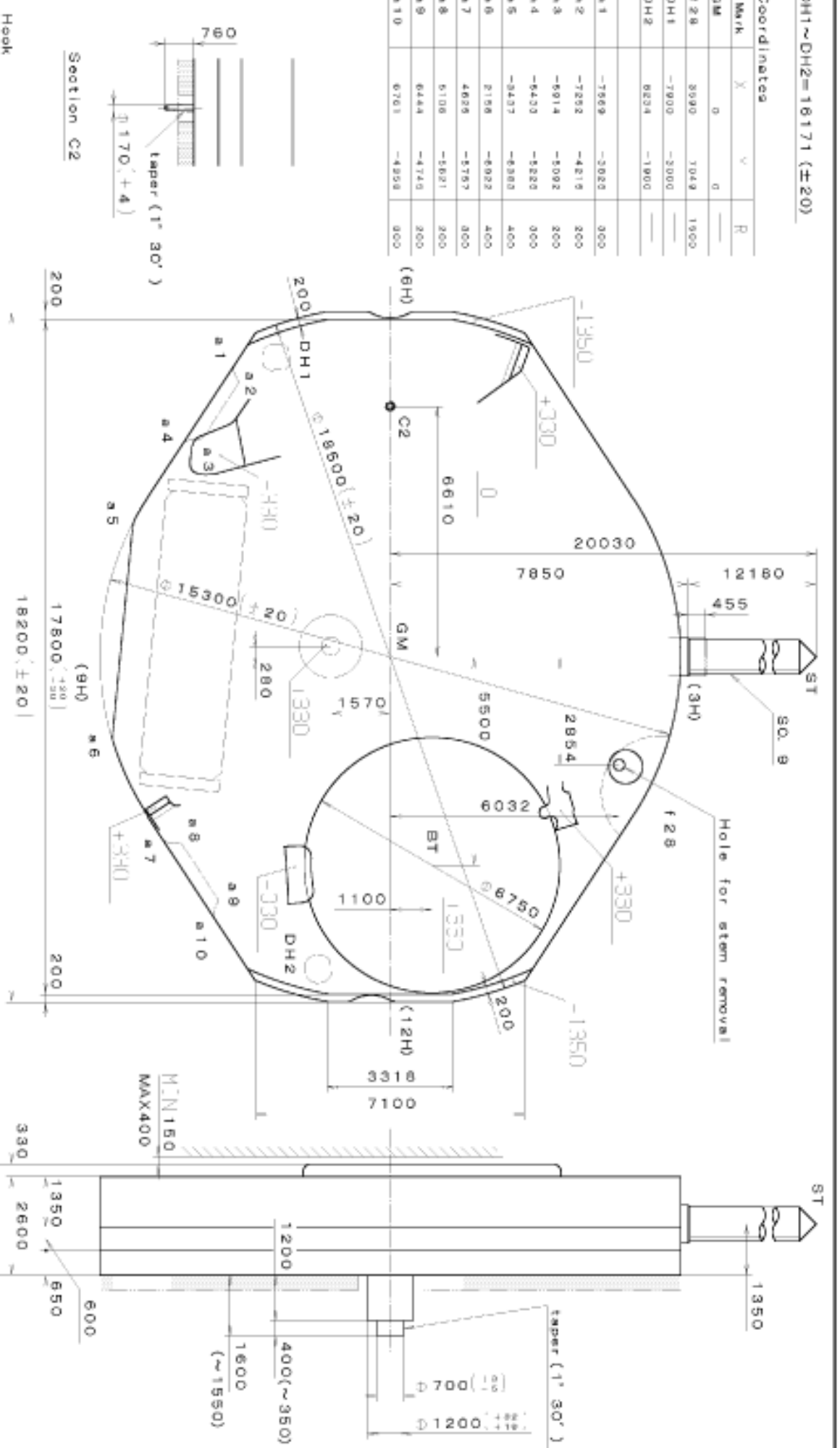


This drawing is provisional and subject to our reconfirmation and/or revision without notice

DH1~DH2=18171 (±20)

Coordinates			
Mark	X	Y	R
GM	0	0	—
128	3590	7049	1900
DH1	-7900	-2000	—
DH2	8234	-1900	—
a1	-7669	-2823	300
a2	-7252	-4219	200
a3	-6914	-5092	200
a4	-6433	-5223	300
a5	-6137	-6383	400
a6	2158	-6922	400
a7	4825	-5757	300
a8	5108	-5821	200
a9	6444	-4745	200
a10	6761	-4928	300



Quantity	Unit	Quantity	Unit
△	1/1000 mm	△	1/1000 mm
△	Scale	△	Scale
△	Date	△	Date
△	Drawn	△	Drawn
△	Checked	△	Checked
△	Approved	△	Approved

Material	General Tolerances	Name
Heat Treatment	Dimensions	Frame for Case
Hardness	Angles	Drawing No. 1L45C000
Plating		

Call No. 1L45

Parts

1200

400 (~350)

1600 (~1550)

700 (±0.02)

1200 (±0.02)

taper (1° 30')

1350

2600

2930

600

650

330

M.N.150

MAX400

7100

3318

(12H)

1350

1100

BT

6750

6032

2854

5500

1570

1330

280

15300 (±20)

18600 (±20)

20030

7850

6610

GM

12180

455

ST

SO. 9

(3H)

128

Hole for stem removal

ST

1350

taper (1° 30')

700 (±0.02)

1200 (±0.02)

400 (~350)

1600 (~1550)

600

650

330

M.N.150

MAX400

7100

3318

(12H)

1350

1100

BT

6750

6032

2854

5500

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15300 (±20)

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GM

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(3H)

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taper (1° 30')

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1200 (±0.02)

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1600 (~1550)

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650

330

M.N.150

MAX400

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3318

(12H)

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15300 (±20)

18600 (±20)

20030

7850

6610

GM

12180

455

ST

SO. 9

(3H)

128

Hole for stem removal

ST

1350

taper (1° 30')

700 (±0.02)

1200 (±0.02)

400 (~350)

1600 (~1550)

600

650

330

M.N.150

MAX400

7100

3318

(12H)

1350

1100

BT

6750

6032

2854

5500

1570

1330

280

15300 (±20)

18600 (±20)

20030

7850

6610

GM

12180

455

ST

SO. 9

(3H)

128

Hole for stem removal

ST

1350

taper (1° 30')

700 (±0.02)

1200 (±0.02)

400 (~350)

1600 (~1550)

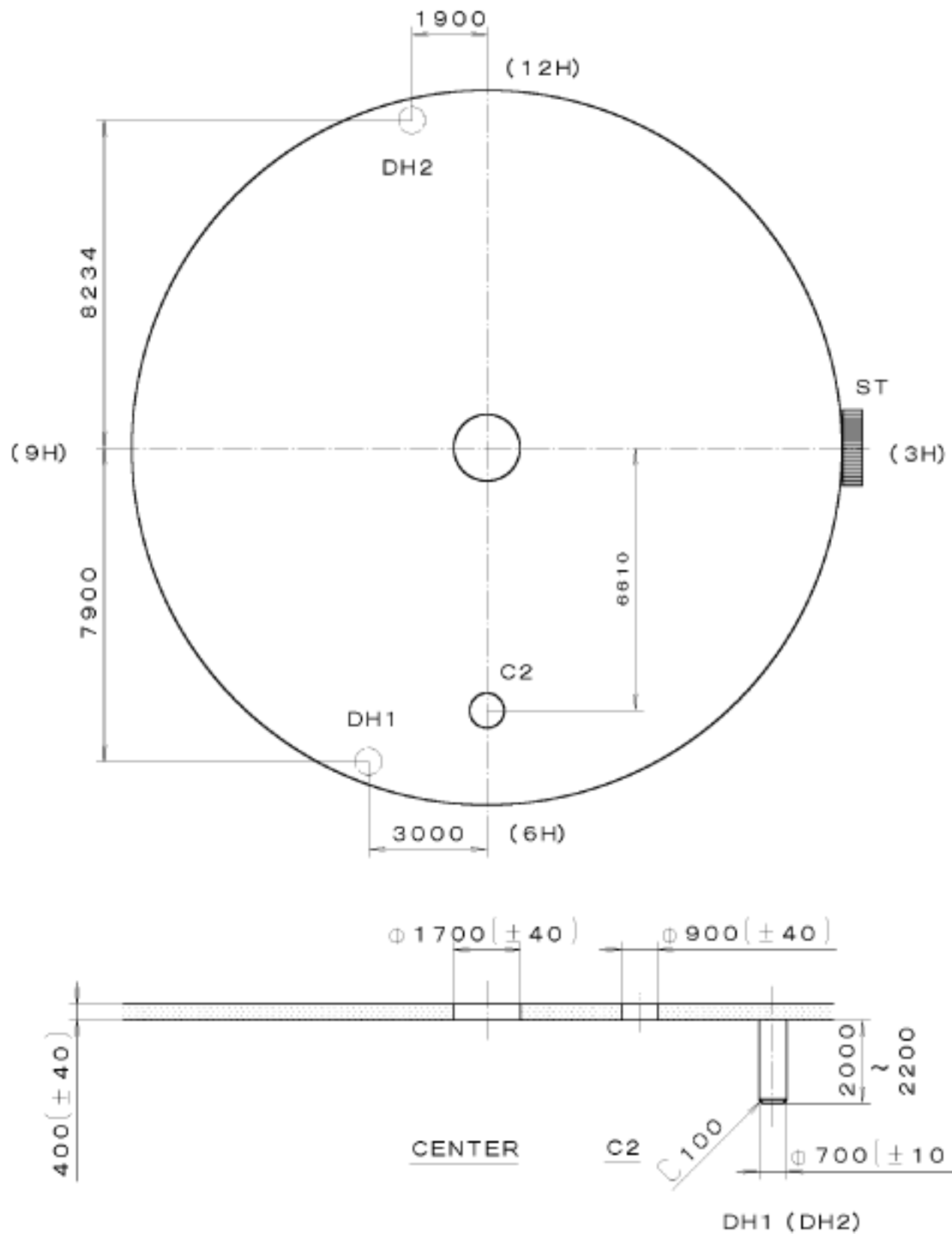
600

650

330

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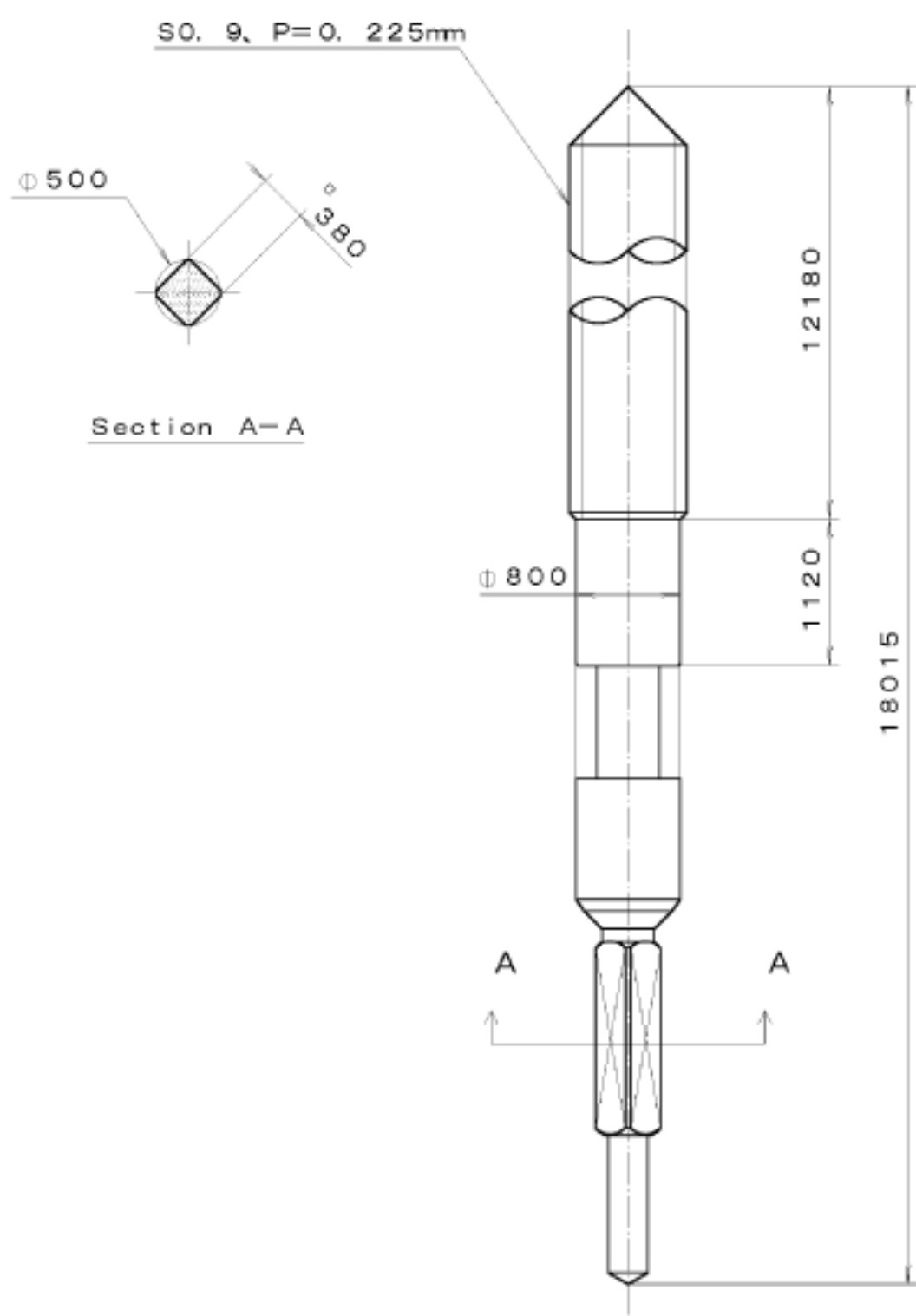
00-06-12
 3
 00-06-12
 1L45-10A (01) xxx
 1L45-10A (01) xxx
 xxx T.P.W.



△		Quantity	Cal. No. :
△		Unit	1/1000 mm
△		Scale	7:1
△		Date	Parts:
△		Drawn	
△		Checked	T. Hiruta
△		Approved	Name:
Material		Indications for Dial	
Heat Treatment		Drawing No. : 1L45D000	
Hardness		General Tolerances	
Plating		Dimensions	
		Angles	

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

00-06-22 0100 1121 A-01 A-01 3 065-477 (01) xxx xxx T.I.P.W.



△		Quantity		Cal. No. :
△		Unit	1/1000 mm	Parts:
△		Scale	20:1	
△		Date		065-477
△		Drawn		
△		Checked	T. Hiruta	Name:
△		Approved		SETTING STEM
Material				Drawing No. : 47706000
Heat Treatment		General Tolerances		
Hardness		Dimensions		
Plating		Angles		